

Abstract of the Disclosure

A coating film-forming method, which method comprises coating a cationic electrodeposition coating composition onto a substrate, followed by heat curing to form a cured electrodeposition coating film, said cationic electrodeposition coating composition containing a base resin consisting of an amine-added epoxy resin (A) obtained by reacting an epoxy resin (a₁) with at least one modifying agent selected from the group consisting of a polyhydric polyol (a₂), an epoxy compound (a₃) of the polyhydric polyol and a cyclic ester compound (a₄), a polyphenol compound (a₅) and an amino group-containing compound (a₆), and a curing agent consisting of a blocked polyisocyanate curing agent (B) obtained by reacting at least one polyisocyanate compound (b₁) selected from the group consisting of an aromatic polyisocyanate compound and an alicyclic polyisocyanate compound with at least one blocking agent (b₂) selected from the group consisting of an oxime compound, aliphatic alcohols, aromatic alkyl alcohols and ether alcohols.